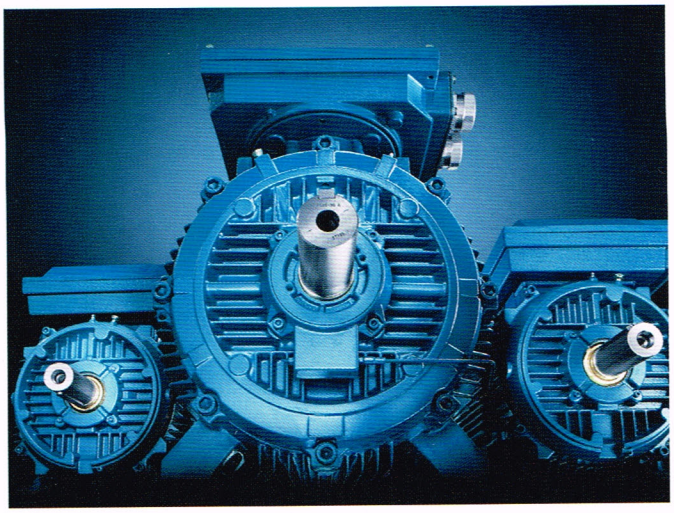
ABB motors
Low voltage general performance motors
M2000 Cast Iron Frames

Power and productivity
for a better world™

ABB



Making you more competitive

ABB has been manufacturing motors for over 100 years. Our products are designed to be reliable, efficient and cost effective, and we can supply motors for practically any application. A full range of services is available through our worldwide service organization, with the latest eBusiness systems providing round-the-clock access, easy ordering and fast delivery.

M2000 motors

Our M2000 range offers quality motors in the eff2 class, providing you with the ideal efficiency level for your needs. And our 24-hour availability helps make your life easier. Through our extended support and services such as eBusiness solutions and an efficient global stock concept, we provide you with easy ordering and quick delivery.

The Leader in Motors

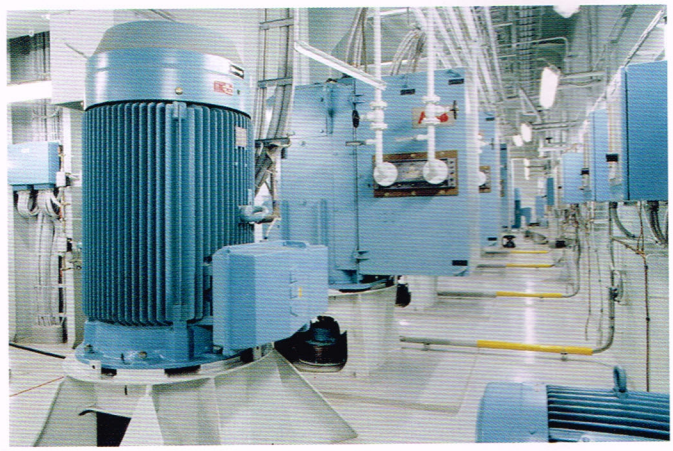
ABB is a global engineering and technology group serving customers in electrical power generation; transmission and distribution; automation; oil, gas and petrochemicals; industrial products and contracting; and financial services. The product range includes a full range of industrial electric motors, both AC and DC, LV and HV meeting the needs of most application, with virtually any power rating.

Within the Group, ABB Motors is the world's leading manufacturer of low-voltage induction motors, having over 100 years experience and a presence in more than 100 countries. ABB Motors's broad understanding of customer applications enables it to work closely to solve individual problems or to supply custom-designed motors for any project-no matter how demanding.

For customers, this all represents a solid value and commitment revealed in the dependable quality of ABB Motor's products and in its unrivalled customer service and back up. The hallmarks of its products are efficiency, robustness and reliability, combined to represent the best value available. Customers the world over rely on ABB Motors as the most solid and reliable supplier of electric motors. But above all, ABB Motors values its customers.

The best value is also enhanced by ABB Motors's worldwide customer service network guaranteeing fast delivery, rapid response and local back-up, as well as by worldwide ABB Service network supporting the after sales service.

ABB Motors has manufacturing facilities in Finland, Italy, Spain, Sweden, China and India. The comprehensive Motor stocks at each of these sites are reinforced by large and versatile stocks at Central Stock Nordic in Vasteras, Sweden; Central Stock, Europe in Menden, Germany and Central Stock Asia in Singapore, and by numerous distribution stocks.



Industrial

As a key element of its business strategy, ABB has committed to a broad program of product development and positioning under the Industrial^{IT} umbrella. This initiative is geared towards increasing integration of ABB products as the "building blocks" of larger solutions, while incorporating functionality that will allow multiple products to interact seamlessly as components of real-time automation and information systems.

Motors and generators represent one of the fundamental building blocks in the Industrial^{IT} architecture.

ABB (www.abb.com) is a leader in power and automation technologies that enable utility and industry customers to improve performance while lowering environmental impacts. The ABB Group of companies operates in around 100 countries and employs about 107,000 peoples.

Technical features

The new M2QA series of three phase induction motors are a member of the ABB M2000 family with EU efficiency class. The motors are designed and manufactured according to the international standards of IEC34, IEC72, DIN432673, BS4999, AS1359, GB10069, and Q/JBQS27.
The electrical and mechanical performances of ABB M2QA motors are excellent and keeping long.

High efficiency

The output power 1.1kW-90kW 2P and 4P, in S1 duty, M2QA motors are among the class 2 of CEMEP-EU standard, saving energy and operating costs.

Voltage ranges of extra versatility

A wide range of voltages can be up to max. 690 V for 50 Hz and 60 Hz available.

Reliable windings

To ensure long lifetime, the windings are made of the latest available materials in class F protection and temperature rise limited to class B (80k) in standard motors.

Bearings with high load capacity

All motors are provided with deep-groove ball bearings as standard and they are designed for long lifetime is extended. Cast iron motors in sizes 71-225 are greased for life and motors in sizes 250-355 have a regreasing device as a standard.

Strong corrosion protection

The motors are made to withstand aggressive environment as standard and they are designed for long lifetime. For motors with regreasing, they have strong and effective protection against corrosion.

Low niose level

An important objective in our design work is to minimize the noise level. And we have been successful.

Additional windings protection

Fix thermistors(PTC), them-switches, anti condensation heaters on request.

Motors for EU motor efficiency levels

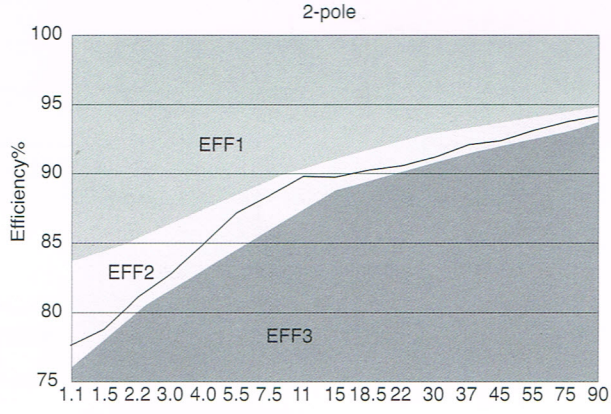
A new Europe-wide agreement will ensure that the efficiency levels of electric motors manufactured in Europe are clearly displayed. In contrast to the American legislation on motor efficiency the European agreement does not establishe mandatory efficiency levels. It basically establishes three classes giving motor manufacturers an incentive to qualify for a higher class.

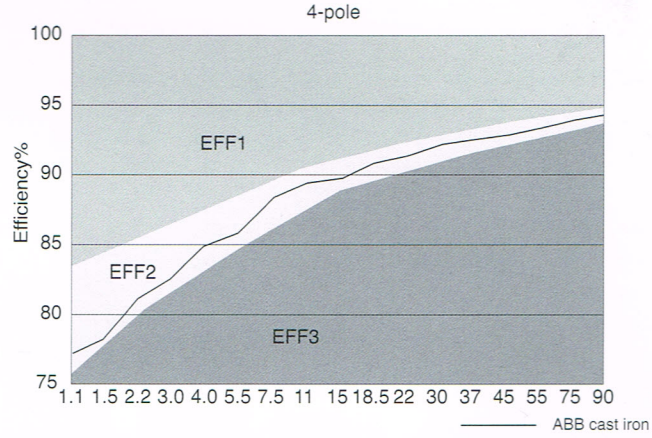
ABB is one of only a handful of leading motor manufacturers in Europe, to have a motor range to meet or exceed the minimum efficiencies stated in the highest level of the EU agreement of LV motors.

These efficiency levels apply to 2-and-4-pole three phase squirrel cage induction motors rated for 400V, 50Hz with S1 duty class with the output 1.1 to 90kW, which account for the largest volume on the market.

The efficency of motor from different manufacturers are collated in a database.EURODEEM. published by the European Commission. It is accessible over the internet at http://jamest.jrc.it/projects/eem/eurodeem.htm.

Standard three phase induction motors, 400V 50Hz
ABB motor efficiency levels





EU efficiency classes for 2 pole motors.

Output KW	2-pole Boarderline EFF2/EFF3	EFF1/1FF2
1.1	76.2	82.8
1.5	78.5	84.1
2.2	81.0	85.6
3	82.6	86.7
4	84.2	87.6
5.5	85.7	88.6
7.5	87.0	89.5
11	88.4	90.5
15	89.4	91.3
18.5	90.0	91.8
22	90.5	92.2
30	91.4	92.9
37	92.0	93.3
45	92.5	93.7
55	93.0	94.0
75	93.6	94.6
90	93.9	95.0

EU efficiency classes for 4 pole motors.

Output KW	4-pole Boarderline EFF2/EFF3	EFF1/1FF2
1.1	76.2	83.8
1.5	78.5	85.0
2.2	81.0	86.4
3	82.6	87.4
4	84.2	88.3
5.5	85.7	89.2
7.5	87.0	90.1
11	88.4	91.0
15	89.4	91.8
18.5	90.0	92.2
22	90.5	92.6
30	91.4	93.2
37	92.0	93.6
45	92.5	93.9
55	93.0	94.2
75	93.6	94.7
90	93.9	95.0

Mechanical design

Totally enclosed, fan cooled IP55

Heavy duty design, manufactured from extra corrosion resistant cast iron materials to be used in all kind of environment. The motor is mechanically very strong and robust and as standard designed for additional energy saving through frequency converter drives.

Flexible cable entry direction

Terminal boxes are mounted on the top of the motors, right or left. Terminal boxes of motor size 71-132 can rotate 4x90°,and those of 160-355 can rotate 2x180°. All are easy to refit.

Powerful refit available

The motors satisfy the requirements of a wide range of environments and applications, such as improving protection, insulation level, regreasing facilities, dust-proof, sealing rings, rainproof are available, a full range of options are listed in page 13.

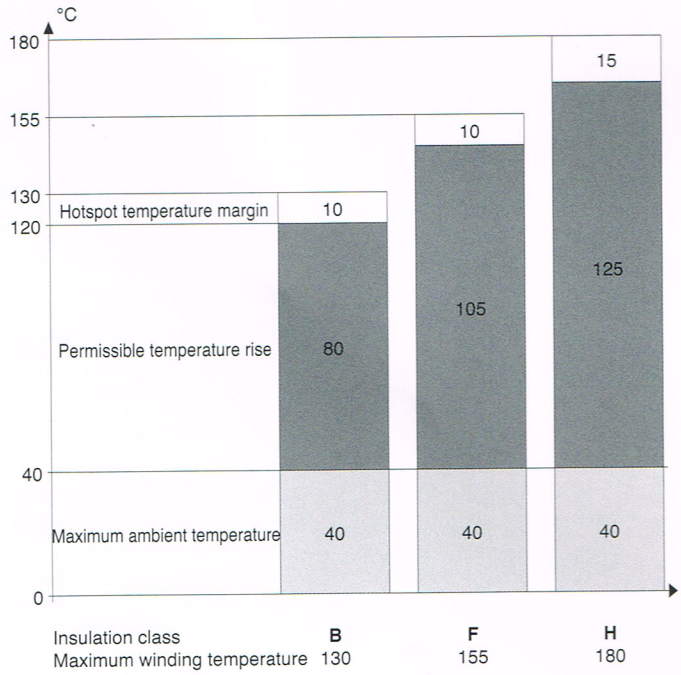
Insulation and insulation classes

According to IEC60085, insulating materials are divided into insulation classes. Each class has a designation corresponding to the temperature that is the upper limit of the range of application of the insulating material under normal operating condition.

The winding insulation of a motor is determined on the basis of the temperature rise in the motor and the ambient temperature. The insulation is normally dimensioned for the hottest point in the motor at its normal rated output and at ambient temperature of 40°C. Motors subjected to ambient temperatures above 40°C will generally have to be derated. In most cases, the standard rated outputs of motors from ABB Motors are based on the temperature rise for insulation classes B. Where the temperature rise is according to class F, this is specified in the data tables.

However, all the motors are designed with class F insulation, which permits a higher temperature rise than class B. The motors, therefore, have a generous over-load margin. If temperature rise to class F is allowed, the outputs given in the tables can generally be increased by about 12 %

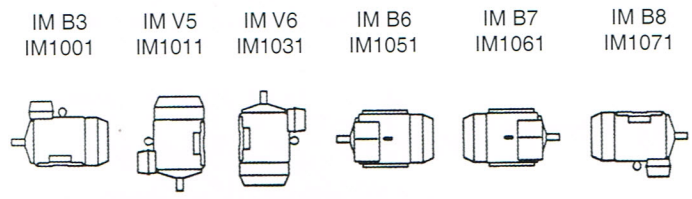
Temperature limits are according to standards. The extra thermal margin when using class F insulation with class B temperature rise makes the motors more reliable.



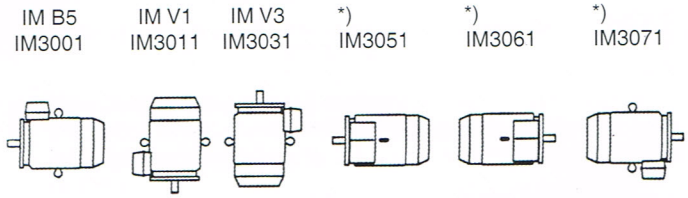
Safty margins per insulation class

Mounting arrangements

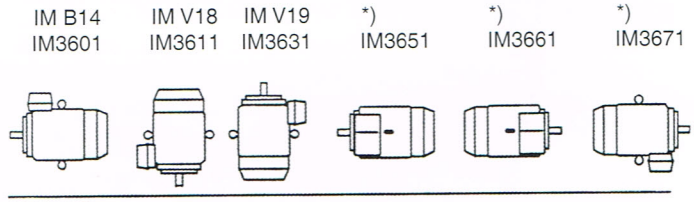
Foot-mounted motor



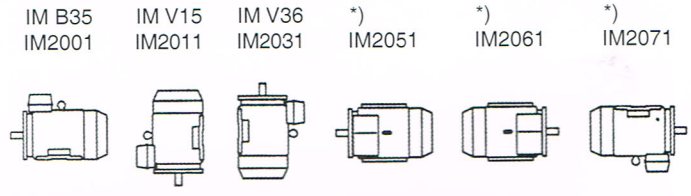
Flange-mounted motor, large flange



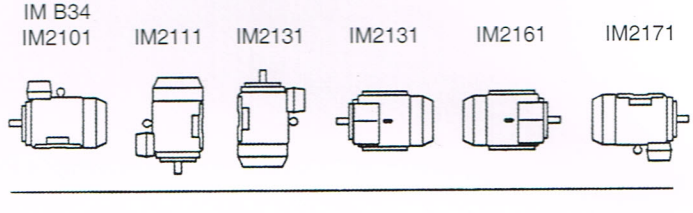
Flange-mounted motor, small flange



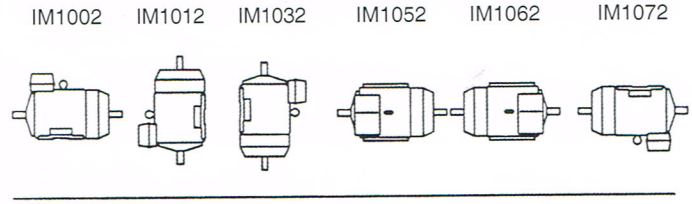
Foot-and flange-mounted motor with feet, large flange



Foot-and flange-mounted motor with feet, small flange



Foot-mounted motor, shaft with free extensions



*) Not stated in IEC 60034-7

Product code pos.12

A = foot-mounted, term.box top
L = foot-mounted, term.box LHS
R = foot-mounted, term.box RHS
H = foot/flange-mounted, term.box top
J = foot/flange-mounted, small flange
B = flange mounted, large flange
C = flange mounted, small flange
T = foot/flange -mounted, term.box LHS
S = foot/flange-mounted, term.box RHS

Motors for other voltages

Motors wound for a given voltage at 50Hz can also be used for other voltages. Recalculation factors for current and torque given are beside; efficiency, power factor and speed remain approximately the same. Guaranteed values available on request.

ABB Motors reserve the right to change the design, technical specifica tion and dimensions without prior notice.

Motor wound for	230V		400V		500V		690V	
Connected to 50Hz	220V	230V	380V	415V	500V	550V	660V	690V
% of values at 400V, 50Hz								
Output	100	100	100	100	100	100	100	100
I_N	182	174	105	98	80	75	61	58
I_S/I_N	90	100	90	106	100	119	90	100
T_S/T_N	90	100	90	106	100	119	90	100
I_{MAX}/T_N	90	100	90	106	100	119	90	100

Motors wound for certain voltage at 50 Hz can be operated at 60 Hz, without modification, subject to the following changes in their data.

Motor wound for 50Hz	220V	380V			
Connected to 60Hz	220V	380V	415V	440V	460V
Data at 60Hz in percentage of values at 50Hz					
Output	100	100	110	115	120
r/min	120	120	120	120	120
I_N	98	98	98	100	100
I_S/I_N	83	83	95	100	105
T_N	83	83	91	96	100
T_S/T_N	70	70	85	95	100
I_{MAX}/T_N	85	85	93	98	103

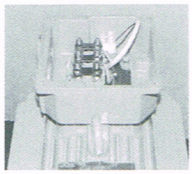
Bearings and terminal boxes

The motors are normally fitted with single-row deep groove ball bearings as listed in the table below. Degree of protection of the standard terminal box is IP55. The motors are supplied with 2 cable entries as standard according to the table below.

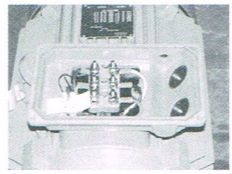
Terminal boxes are mounted on top of the motor. The terminal box of moter sizes 71 to 132 can be turned 4 x 90° and in motors sizes 160 to 355 rotated 2 x 180°.

		Standard bearing type				Cable entry
Type	Poles	D-end		N-end		mm
71M	2,4,6	6202	VVC3	6202	VVC3	2-M16X1.5
80M	2,4,6	6204	DDUC3	6204	DDUC3	2-M25X1.5
90S	2,4,6	6205	DDUC3	6205	DDUC3	2-M25X1.5
90L	2,4,6	6205	DDUC3	6205	DDUC3	2-M25X1.5
100L	2,4,6,8	6206	DDUC3	6206	DDUC3	2-M32X1.5
112M	2,4,6,8	6207	DDUC3	6206	DDUC3	2-M32X1.5
132S	2,4,6,8	6208	DDUC3	6207	DDUC3	2-M32X1.5
132M	2,4,6,8	6208	DDUC3	6207	DDUC3	2-M32X1.5
160M	2,4,6,8	6309	ZZC3	6209	ZZC3	2-M40X1.5
160L	2,4,6,8	6309	ZZC3	6209	ZZC3	2-M40X1.5
180M	2,4,6,8	6310	ZZC3	6210	ZZC3	2-M40X1.5
180L	2,4,6,8	6310	ZZC3	6210	ZZC3	2-M40X1.5
200L	2,4,6,8	6312	ZZC3	6212	ZZC3	2-M50X1.5
225S	4,6,8	6313	ZZC3	6213	ZZC3	2-M50X1.5
225M	2	6313	ZZC3	6213	ZZC3	2-M50X1.5
225M	4,6,8	6313	ZZC3	6213	ZZC3	2-M50X1.5
250M	2	6314	C3	6214	C3	2-M63X1.5
250M	4,6,8	6314	C3	6214	C3	2-M63X1.5
280S	2	6316	C4	6316	C4	2-M63X1.5
280S	4,6,8	6316	C3	6316	C3	2-M63X1.5
280M	2	6316	C4	6316	C4	2-M63X1.5
280M	4,6,8	6316	C3	6316	C3	2-M63X1.5
315S	2	6316	C4	6316	C4	2-M63X1.5
315S	4,6,8	6319	C3	6319	C3	2-M63X1.5
315M	2	6316	C4	6316	C4	2-M63X1.5
315M	4,6,8	6319	C3	6319	C3	2-M63X1.5
315L	2	6316	C4	6316	C4	2-M63X1.5
315L	4,6,8	6319	C3	6319	C3	2-M63X1.5
355M	2	6319M	C4	6319M	C4	2-M63X1.5
355M	4,6,8	6322	C3	6319	C3	2-M63X1.5
355L	2	6319M	C4	6319M	C4	2-M63X1.5
355L	4,6,8	6322	C3	6319	C3	2-M63X1.5

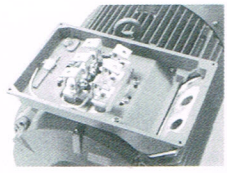
Terminal boxes for motor sizes 71-132



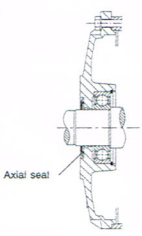
Terminal boxes for motor sizes 160-250



Terminal boxes for motor sizes 280-355

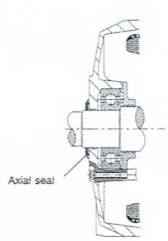


Bearing seals for motor sizes 71-132



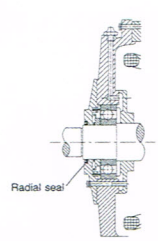
Motor size	Standard design Axial seal D-end
71	RB15 x 30 x 4
80	RB20 x 35 x 4
90	RB25 x 40 x 4
100	RB30 x 47 x 4.5
112	RB35 x 52 x 4.5
132	RB40 x 57 x 4.5

Bearing seals for motor sizes 160-225



Motor size	Standard design Axial seal D-end
160	RB45 x 62 x 4.5
180	RB50 x 70 x 5.5
200	RB60 x 80 x 5.5
225	RB65 x 85 x 5.5

Bearing seals for motor sizes 250-355



Motor size	Standard design Radial seal D-end
250	TC70 x 85 x 10
280	TC80 x 100 x 10
315	TC80 x 100 x 10 (2P)
	TC95 x 120 x 12 (4-8P)
355	TC95 x 120 x 12 (2P)
	TC95 x 120 x 12 (4-8P)
	TC110 x 140 x 12 (4-8P)

Permissible loadings on the shaft end

The tables below give the permissible radial force in Newton, assuming zero axial force. The values are based on normal conditions at 50 Hz and calculated bearing lives for motor sizes 71 to 355 of 20000 hours and 40000 hours.

Motors are foot-mounted IM B3 version with force directed sideways. In some cases the strength of the shaft affects the permissible forces.

At 60 Hz the values must be reduced by 10%. For two-speed motors,the values must be based on the higher speed.

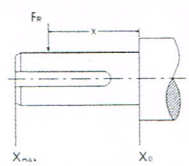
Permissible loads of simultaneous radial and axial forces will be supplied on request.

Permissible radial forces

Motor size 71 to 355

	20000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
Motor	X_0	X_{max}	X_0	X_{max}	X_0	X_{max}	X_0	X_{max}
size	N	N	N	N	N	N	N	N
71M	381.1	322.2	479.6	405.4	555.1	469.2	-	-
80M	624.2	509.4	788.3	643.3	906.7	739.9	996.7	813.4
90S	686.0	542.2	869.5	687.2	1000.1	790.4	1095.4	865.8
90L	696.4	564.2	884.7	716.8	1015.1	822.5	1112.0	901.0
100L	979.4	784.8	1233.9	988.8	1419.1	1137.2	1565.7	1254.6
112M	1257.8	1014.4	1592.1	1283.9	1831.1	1476.7	2020.1	1629.1
132S	1435.0	1121.7	1820.5	1423.1	2079.1	1625.3	2299.1	1797.2
132M	-	-	1840.2	1476.3	2106.5	1689.9	2329.4	1868.7
160M	1544.0	1199.8	1947.5	1513.4	2231.9	1734.4	2465.0	1615.6
160L	1562.7	1242.9	1971.2	1567.8	2259.0	1796.7	2495.0	1984.4
180M	2983.6	2371.3	3759.1	2987.7	-	-	-	-
180L	-	-	3801.5	3073.0	4351.6	3517.7	4800.4	3880.5
200L	4089.8	3376.8	5161.5	4261.7	5908.5	4878.5	6517.9	5381.7
225S	-	-	5762.8	4526.4	-	-	7260.7	5702.9
225M	4591.0	3811.1	5790.9	4594.2	6643.9	5271.0	7296.0	5788.4
250M	5111.6	4170.0	6439.9	5253.6	7388.1	6027.2	8113.0	6618.5
280S	6000.2	4956.7	7570.1	6253.5	8679.2	7169.8	9537.5	7878.8
280M	6048.5	5059.3	7631.5	6383.4	8750.0	7318.9	9615.4	8042.8
315S	6602.4	5627.1	9533.5	7882.0	10916.1	9025.1	12028.5	9944.8
315M	6677.1	5793.3	9647.8	8145.0	11047.2	9326.4	12173.2	10277.0
315L	6675.9	5792.3	9648.0	8145.1	11045.3	9324.7	12171.2	10275.3
355M	8280.0	6790.0	14060.0	11529.0	16089.0	13193.0	-	-
355L	8372.0	6865.0	14136.0	11592.0	16175.0	13264.0	-	-

	40000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
Motor	X_0	X_{max}	X_0	X_{max}	X_0	X_{max}	X_0	X_{max}
size	N	N	N	N	N	N	N	N
71M	302.5	255.7	380.7	321.8	440.5	372.4	-	-
80M	495.4	404.3	625.7	510.6	719.6	587.3	791.1	645.6
90S	544.5	430.4	690.1	545.4	793.8	627.3	869.5	687.2
90L	552.7	447.8	702.2	568.9	805.7	652.8	882.6	715.1
100L	777.3	622.9	979.4	784.8	1126.4	902.6	1242.7	995.8
112M	998.3	805.1	1263.6	1019.1	1453.3	1172.0	1603.4	1293.1
132S	1138.9	890.3	1444.9	1129.5	1650.2	1290.0	1824.8	1426.5
132M	-	-	1460.6	1171.7	1672.0	1341.3	1848.8	1483.2
160M	1225.5	952.3	1545.7	1201.2	1771.5	1376.6	1956.5	1520.4
160L	1240.4	986.5	1564.5	1244.3	1793.0	1426.0	1980.3	1575.0
180M	2368.1	1882.1	2983.6	2371.3	-	-	-	-
180L	-	-	3017.2	2439.0	3453.9	2792.0	3810.1	3080.0
200L	3246.1	2680.2	4096.7	3382.6	4689.6	3872.1	5173.3	4271.5
225S	-	-	4574.0	3592.6	-	-	5762.8	4526.4
225M	3643.9	3024.9	4596.2	3646.4	5273.3	4183.6	5790.9	4594.2
250M	4057.0	3309.7	5111.1	5169.6	5863.7	4783.5	6438.9	5252.8
280S	4761.8	3933.7	6007.7	4962.9	6888.0	5690.1	7569.1	6252.7
280M	4799.8	4014.8	6056.1	5065.6	6943.7	5808.1	7630.5	6382.5
315S	5239.0	4465.1	7565.3	6254.8	8662.6	7162.0	9545.4	7891.8
315M	5297.9	4596.7	7655.6	6463.1	8766.3	7400.7	9659.8	8155.1
315L	5296.6	4595.6	7655.4	6462.9	8764.6	7399.1	9657.9	8153.5
355M	5612.0	4602.0	11100.0	9102.0	12741.0	10448.0	-	-
355L	5612.0	4658.0	11100.0	9213.0	12741.0	10575.0	-	-



If the radial force is applied between points X_0 and X_{max},the permissible force F_R can calculated form the following formula: $F_R=F_{x0}-X/E$ (Fxo-Fxmax) E=length of shaft extension in basic version

Permissible axial forces

The Following tables give the permissible axial forces in Newton, assuming zero radial force. The values are based on normal conditions at 50 Hz with standard bearings and calculated bearing life time of 20000 and 40000 hours.

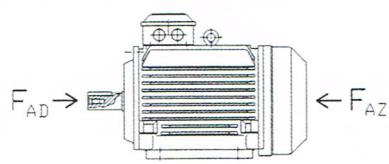
At 60 Hz the values are to be reduced by 10% For two-speed motors, the values are to be based on the higher speed. The permissible loads of simultaneous radial and axial forces will be supplied on request.

Given axial forces F_{AD}, assumes D-bearing locked by means of locking ring.

Mounting arrengement IM B3

	20000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
Motor	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}
size	N	N	N	N	N	N	N	N
71M	268.3	268.3	362.9	362.9	438.6	438.6	-	-
80M	434.8	434.8	592.9	592.9	712.6	712.6	804.0	804.0
90S	471.8	471.8	647.0	647.0	778.2	778.2	873.0	873.0
90L	471.8	471.8	648.9	648.9	778.2	778.2	873.0	873.0
100L	648.3	648.3	883.7	883.7	1058.3	1058.3	1202.6	1202.6
112M	843.0	843.0	1157.0	1157.0	1382.8	1382.8	1574.2	1574.2
132S	947.2	947.2	1302.3	1302.3	1542.7	1542.7	1764.0	1764.0
132M	-	-	1297.9	1297.9	1542.7	1542.7	1764.0	1764.0
160M	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
160L	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
180M	1972.9	1972.9	2665.0	2665.0	-	-	-	-
180L	-	-	2665.0	2665.0	3197.1	3197.1	3626.4	3626.4
200L	2569.6	2569.6	3489.1	3489.1	4197.9	4197.9	4754.7	4754.7
225S	-	-	3904.5	3904.5	-	-	5309.0	5309.0
225M	2873.4	2873.4	3904.5	3904.5	4718.4	4718.4	5309.0	5309.0
250M	3225.3	3225.3	4378.4	4378.4	5293.1	5293.1	5955.9	5955.9
280S	3714.9	3714.9	5007.7	5007.7	6087.7	6087.7	6924.2	6924.2
280M	3714.9	3714.9	5077.7	5077.7	6087.7	6087.7	6924.2	6924.2
315S	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315M	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315L	3964.7	3964.7	6143.0	6143.0	7292.2	7292.2	8300.9	8300.9
355-	5775.0	2310.0	8100.0	4050.0	9484.0	5160.0	10080.0	8420.0

	40000 hours Ball bearings							
	2-pole		4-pole		6-pole		8-pole	
Motor	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}	F_{AD}	F_{AZ}
size	N	N	N	N	N	N	N	N
71M	198.6	198.6	267.8	267.8	325.0	325.0	-	-
80M	320.6	320.6	436.1	436.1	528.4	528.4	595.6	595.6
90S	347.1	347.1	475.4	475.4	576.4	576.4	647.0	647.0
90L	341.7	341.7	477.0	477.0	576.4	576.4	647.0	647.0
100L	475.6	475.6	648.3	648.3	781.5	781.5	891.5	891.5
112M	617.1	617.1	848.0	848.0	1019.4	1019.4	1167.3	1167.3
132S	692.5	692.5	955.5	955.5	1135.8	1135.8	1306.7	1306.7
132M	-	-	952.6	952.6	1135.8	1135.8	1306.7	1306.7
160M	743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
160L	743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
180M	1441.7	1441.7	1972.9	1972.9	-	-	-	-
180L	-	-	1972.9	1972.9	2346.4	2346.4	2673.2	2673.2
200L	1888.2	1888.2	2575.9	2575.9	3077.9	3077.9	3499.8	3499.8
225S	-	-	2878.0	2878.0	-	-	3904.5	3904.5
225M	2117.4	2117.4	2878.0	2878.0	3457.5	3457.5	3904.5	3904.5
250M	2379.2	2379.2	3225.3	3225.3	3879.3	3879.3	4378.4	4378.4
280S	2766.7	2766.7	3721.9	3721.9	4509.5	4509.5	5077.7	5077.7
280M	2766.7	2766.7	3721.9	3721.9	4509.5	4509.5	5077.7	5077.7
315S	2965.5	2965.5	4478.5	4478.5	5357.8	5357.8	6153.3	6153.3
315M	2965.5	2965.5	4478.5	4478.5	5357.8	5357.8	6153.3	6153.3
315L	2965.8	2965.8	4479.5	4479.5	5357.8	5357.8	6153.3	6153.3
355-	4675.0	1460.0	5770.0	2030.0	6411.0	2611.0	7106.0	3366.0



Rating plate

For motor sizes 71 to 132 the rating plate gives one current value for the voltage area. That is the highest current that can occur within the voltage area with the given output.

For motor size 160 to 355 the rating plate is in table form giving values for speed, current and power factor for six voltages.

ABB Motors					
3~Mot. M2QA 90S2A					IEC34-1
3GQA091101-ASA					EFF2
6205/C3			6205/C3	IP55	Ins.Cl. F
V	Hz	r/min	kw	cosΦ	A
220-240Δ	50	2850	1.5	0.87	5.58
380-420Y	50	2850	1.5	0.87	3.23
440-480Y	60	3420	1.73	0.87	3.30
No 32911117711				21	kg

ABB Motors								
3~motor M2QA180L4A							EFF2	
IEC 180L 48								
S1					No 29229939			
Cert.no					Ins.Cl. F		IP 55	
V	Hz	kw	r/min	A	cosΦ	IA/IN	tE/S	
690Y	50	22	1470	22.86	0.88			
400Δ	50	22	1470	39.44	0.88			
660Y	50	22	1465	23.37	0.90			
380Δ	50	22	1465	40.59	0.90			
415Δ	50	22	1475	38.90	0.86			
440Δ	60	25.3	1464	40.06	0.89			
Cat.no 3GQA182501-ADA								
6310/C3			6210/C3			189 kg		
IEC 34-1								

Ordering information

Sample order

When placing an order, the motor type, size and product code must be specified. The product code of the motor is composed in various way, in accordance with the following examples.

A	B	C					D,	E,	F		G
M2QA	100L2A	3GQA	10	1	501	-	A	D	A	+	033
		1-4	5-6	7	8-10	11	12	13	14	15	16

A Motor type
B Motor size
C Product code
D Mounting arrangement code
E Voldtage and frequency code
F Generation code
G Variant codes

Explanation of the product code (C,D,E,F) :

Positions 1 to 4
M2QA = Totally enclosed fan cooled squirel cage motor with cast iron frame

Positions 5 and 6
IEC frame

07 = 71	13 = 132	25 = 250
08 = 80	16 = 160	28 = 280
09 = 90	18 = 180	31 = 315
10 = 100	20 = 200	35 = 355
11 = 112	22 = 225	

Positions 7
Speed (pole pairs)

1 = 2 poles	6 = 12 poles
2 = 4 poles	7 = >12 poles
3 = 6 poles	8 = Two-speed motors
4 = 8 poles	9 = Multi-speed motors
5 = 10 poles	

Positions 8 to 10
Running number series

Positions 11
-(dash)

Positions 12
Mounting arrangement
A = Foot-mounted, top-mounted terminal box
R = Foot-mounted, terminal box on RHS, seen from D-end
L = Foot-mounted, terminal box on LHS, seen from D-end
B = Flange-mounted, large flange
C = Flange-mounted, small flange size (71-160)
H = Foot-and flange-mounted

Positions 13
Voltage and frequency code
See tables on appropriate page

Positions 14
Generation code
A, B, C, ...

Positions 15
+(plus)

Positions 16
Variant codes
The product code must be, if need, followed by variant codes:
Please see page 6-13.

Code letters for supplementing the product code

A	B	D	E	F	H
380 VY 50 Hz	380 VΔ 50 Hz	380-420 VΔ 50 Hz 660-690 VY 50 Hz 440-480 VΔ 60 Hz	500 VΔ 50 Hz 575 VΔ 60 Hz	500 VY 50 Hz 575 VY 60 Hz	415 VΔ 50 Hz
S	**T**	**U**	**X**		
220-240 VΔ 50 Hz 380-420 VY 50 Hz 440-480 VY 60 Hz	660 VΔ 50 Hz	690 VΔ 50 Hz	Other rated Voltage, connection or frequency, max. 690 V		[1]480 V not stamped on sizes 160 to 355

Totally enclosed squirrel cage three phase motors, cast iron frame IP55 IC411

EFF 2

Insulation class F
Temperature rise class B

Output	Type designation	Product code	Speed	Efficiency		Power factor	Current		Torque			Moment of inertia	Weight	Sound pressure level
				Full load	3/4 load		I_N	I_S	T_N	T_S	T_{MAX}	$J=GD^2/4$	kg	Lp
kW	M2QA	3GQA	r/min	100%	75%	cosφ	A	I_N	Nm	T_N	T_N	kgm²		dB(A)
3000 r/min = 2 poles							**400V 50Hz**		**Basic design**					
0.37	**71M2A**	**071301-**	2780	70.0	68.1	0.815	0.94	6.1	1.27	2.2	2.2	0.00030	10	56
0.55	**71M2B**	**071302-**	2785	73.0	72.4	0.82	1.33	6.1	1.89	2.2	2.2	0.00037	11	56
0.75	**80M2A**	**081301-**	2840	75.0	75.5	0.85	1.70	6.1	2.52	2.2	2.2	0.00091	16	57
1.1	**80M2B**	**081302-**	2855	78.0	77.9	0.845	2.40	7.0	3.68	2.2	2.2	0.00107	17	58
1.5	**90S2A**	**091101-**	2850	79.0	79.0	0.87	3.15	7.0	5.03	2.2	2.2	0.00135	21	61
2.2	**90L2A**	**091501-**	2850	81.5	81.9	0.86	4.53	7.0	7.37	2.2	2.2	0.00163	24	61
3	**100L2A**	**101501-**	2860	83.0	83.2	0.88	5.93	7.0	10.02	2.2	2.2	0.00402	33	65
4	**112M2A**	**111301-**	2900	85.0	84.6	0.90	7.55	7.0	13.17	2.2	2.2	0.00671	42	67
5.5	**132S2A**	**131101-**	2920	87.5	87.9	0.89	10.2	7.0	17.99	2.2	2.2	0.01241	58	70
7.5	**132S2B**	**131102-**	2920	88.5	90.2	0.90	13.6	7.0	24.53	2.2	2.2	0.01491	63	70
11	**160M2A**	**161301-**	2930	90.0	90.6	0.89	19.82	6.5	35.85	2.5	3.0	0.0436	112	72
15	**160M2B**	**161302-**	2920	90.0	90.1	0.89	27.03	6.5	49.06	2.5	3.2	0.0551	122	72
18.5	**160L2A**	**161501-**	2930	90.5	90.9	0.90	32.78	6.5	60.30	2.5	3.2	0.06549	142	72
22	**180M2A**	**181301-**	2940	90.8	91.1	0.90	38.86	6.5	71.46	2.3	2.8	0.08805	170	75
30	**200L2A**	**201501-**	2955	91.4	91.1	0.90	52.64	6.5	96.95	2.2	2.7	0.14821	235	81
37	**200L2B**	**201502-**	2955	92.2	91.9	0.90	64.36	6.5	119.6	2.3	2.7	0.16822	254	81
45	**225M2A**	**221301-**	2970	92.6	92.2	0.89	78.81	7.0	144.7	2.5	2.8	0.29345	328	81
55	**250M2A**	**251301-**	2960	93.4	91.8	0.89	96.50	7.5	177.4	2.4	3.0	0.3784	390	84
75	**280S2A**	**281101-**	2972	94.0	92.3	0.90	128	7.5	241.0	2.5	3.3	0.587	504	85
90	**280M2A**	**281301-**	2972	94.3	92.4	0.90	153.5	7.5	289.2	2.3	3.2	0.615	560	85
110	**315S2A**	**311101-**	2980	94.0	92.2	0.91	187	7.1	352.5	1.8	2.2	1.4083	910	88
132	**315M2A**	**311301-**	2980	94.5	93.0	0.91	223	7.1	423.0	1.8	2.2	1.5584	1010	88
160	**315L2A**	**311501-**	2979	94.6	93.6	0.92	267	7.2	512.9	1.8	2.2	1.7256	1070	88
200	**315L2B**	**311502-**	2978	94.8	94.0	0.92	332	7.2	641.4	1.8	2.2	1.9405	1120	88
250	**355M2A**	**351301-**	2980	95.4	94.5	0.92	415.7	7.1	802.0	1.6	2.2	3.05	1438	89
315	**355L2A**	**351501-**	2980	96.0	95.3	0.92	520.4	6.9	1011.0	2.0	2.8	3.6	1726	89

Output	Type designation	Product code	Speed	Efficiency		Power factor	Current		Torque			Moment of inertia	Weight	Sound pressure level
				Full load	3/4 load		I_N	I_S	T_N	T_S	T_{MAX}	$J=GD^2/4$	kg	Lp
kW	M2QA	3GQA	r/min	100%	75%	cosφ	A	I_N	Nm	T_N	T_N	kgm²		dB(A)
1500 r/min = 4 poles							**400V 50Hz**		**Basic design**					
0.25	**71M4A**	**072301-**	1395	65.5	63.3	0.72	0.77	5.2	1.71	2.1	2.0	0.00053	11	43
0.37	**71M4B**	**072302-**	1395	68.5	69.4	0.75	1.04	5.2	2.53	2.1	2.0	0.00066	11	45
0.55	**80M4A**	**082301-**	1410	73.5	71.4	0.72	1.50	5.2	3.73	2.4	2.0	0.00145	16	46
0.75	**80M4B**	**082302-**	1415	74.5	75.2	0.755	1.93	6.0	5.06	2.4	2.2	0.00174	17	46
1.1	**90S4A**	**092101-**	1400	77.5	77.9	0.775	2.66	6.0	7.50	2.3	2.2	0.00254	21	52
1.5	**90L4A**	**092501-**	1390	78.5	79.2	0.79	3.50	6.0	10.31	2.3	2.2	0.00317	25	52
2.2	**100L4A**	**102501-**	1430	81.5	82.4	0.805	4.85	6.0	14.69	2.3	2.2	0.00679	32	53
3	**100L4B**	**102502-**	1420	82.8	82.6	0.83	6.30	6.5	20.18	2.3	2.2	0.00862	36	53
4	**112M4A**	**112301-**	1430	85.0	84.7	0.82	8.29	6.5	26.71	2.3	2.2	0.01306	45	56
5.5	**132S4A**	**132101-**	1430	86.0	87.1	0.85	10.9	6.5	36.73	2.3	2.2	0.02673	60	59
7.5	**132M4A**	**132301-**	1440	88.5	88.3	0.85	14.4	6.5	49.74	2.3	2.2	0.03432	73	59
11	**160M4A**	**162301-**	1460	89.5	90.1	0.85	20.87	6.5	71.95	2.4	2.8	0.06543	116	66
15	**160L4A**	**162501-**	1460	90.0	90.4	0.86	27.97	6.5	98.12	2.3	2.4	0.09349	137	66
18.5	**180M4A**	**182301-**	1470	91.0	90.9	0.86	34.12	6.5	120.2	2.3	3.0	0.16049	170	66
22	**180L4A**	**182501-**	1470	91.5	90.0	0.88	39.44	6.5	142.9	2.4	3.0	0.18046	186	66
30	**200L4A**	**202501-**	1470	92.2	91.9	0.88	53.37	6.5	194.9	2.2	2.8	0.2819	254	71
37	**225S4A**	**222101-**	1480	92.6	91.2	0.85	67.85	7.0	238.8	2.2	2.8	0.37	308	73
45	**225M4A**	**222301-**	1480	92.8	91.7	0.87	80.45	7.0	290.4	2.2	2.8	0.42	335	73
55	**250M4A**	**252301-**	1480	93.4	91.3	0.87	98.5	7.0	354.9	2.4	3.0	0.78	450	76
75	**280S4A**	**282101-**	1480	94.0	93.9	0.87	133	6.5	484	2.4	2.6	1.10	534	78
90	**280M4A**	**282301-**	1480	94.3	94.6	0.87	158.7	7.2	580.7	2.3	2.8	1.35	592	78
110	**315S4A**	**312101-**	1486	94.5	93.6	0.88	192	6.9	706.9	2.1	2.2	2.8596	930	80
132	**315M4A**	**312301-**	1486	94.8	94.1	0.88	229	6.9	848.3	2.1	2.2	3.1848	1030	80
160	**315L4A**	**312501-**	1485	94.9	94.6	0.89	275	6.9	1029	2.1	2.2	3.6765	1050	86
200	**315L4B**	**312502-**	1485	95.0	94.2	0.89	343	7.1	1286	2.2	2.2	4.2516	1100	86
250	**355M4A**	**352301-**	1490	95.3	94.5	0.90	420.7	6.9	1594	2.1	2.2	6.77	1546	87
315	**355L4A**	**352501-**	1490	95.6	94.9	0.90	528.4	7.0	2008	2.1	2.3	8.2	1821	87

Totally enclosed squirrel cage three phase motors, cast iron frame IP55 IC411

Insulation class F
Temperature rise class B

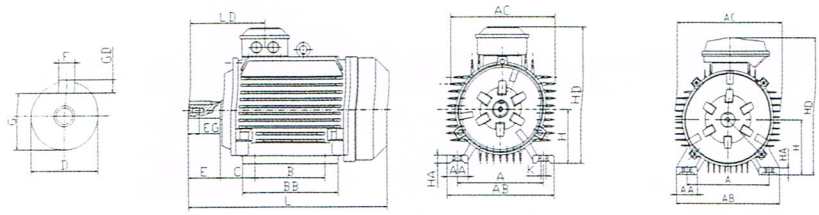
Output	Type designation	Product code	Speed	Efficiency		Power factor	Current		Torque			Moment of inertia	Weight	Sound pressure level
				Full load	3/4 load		I_N	I_S	T_N	T_S	T_{MAX}	$J=GD^2/4$	kg	Lp
kW	M2QA	3GQA	r/min	100%	75%	cosφ	A	I_N	Nm	T_N	T_N	kgm^2		dB(A)
1000 r/min = 6 poles							**400V 50Hz**		**Basic design**					
0.18	**71M6A**	**073301-**	910	55.0	50.1	0.65	0.73	4.0	1.89	1.8	1.8	0.00056	10	42
0.25	**71M6B**	**073302-**	890	60.0	58.4	0.65	0.93	4.0	2.68	1.8	1.8	0.00074	11	42
0.37	**80M6A**	**083301-**	930	63.0	63.3	0.66	1.29	5.0	3.80	1.9	1.8	0.00159	17	45
0.55	**80M6B**	**083302-**	925	65.0	65.1	0.68	1.80	5.0	5.68	1.9	1.8	0.00196	18	45
0.75	**90S6A**	**093101-**	920	71.0	70.3	0.72	2.12	5.0	7.79	2.0	2.2	0.00292	21	48
1.1	**90L6A**	**093501-**	920	73.0	73.1	0.74	2.94	5.0	11.42	2.0	2.2	0.00379	25	48
1.5	**100L6A**	**103501-**	940	76.0	75.3	0.765	3.78	5.5	15.24	2.0	2.2	0.00999	32	51
2.2	**112M6A**	**113301-**	940	80.0	81.2	0.76	5.23	5.5	22.35	2.0	2.2	0.01559	40	54
3	**132S6A**	**133101-**	960	82.5	83.6	0.78	6.73	6.5	29.84	2.0	2.2	0.03116	55	56
4	**132M6A**	**133301-**	960	84.0	84.2	0.77	8.93	6.5	39.79	2.0	2.2	0.04074	65	56
5.5	**132M6B**	**133302-**	960	86.0	85.7	0.79	11.7	6.5	54.71	2.0	2.2	0.05332	75	56
7.5	**160M6A**	**163301-**	970	88.0	85.3	0.78	15.77	6.0	73.84	2.0	2.3	0.09231	119	61
11	**160L6A**	**163501-**	970	88.5	88.6	0.78	23.00	6.0	108.3	2.2	2.3	0.12970	140	62
15	**180L6A**	**183501-**	980	89.0	89.2	0.82	29.67	6.0	146.2	2.3	2.8	0.2418	180	63
18.5	**200L6A**	**203501-**	980	90.3	90.3	0.82	36.06	6.0	180.3	2.2	2.8	0.34174	231	64
22	**200L6B**	**203502-**	980	90.4	90.4	0.83	42.32	6.0	214.4	2.1	2.8	0.46837	254	64
30	**225M6A**	**223301-**	980	90.8	89.2	0.78	61.14	6.6	292.3	2.2	2.8	0.62691	308	66
37	**250M6A**	**253301-**	980	92.2	92.4	0.88	66.5	6.8	360.6	2.3	2.8	0.97	382	68
45	**280S6A**	**283101-**	982	92.6	91.3	0.86	82	6.5	437.6	2.3	2.4	1.25	482	69
55	**280M6A**	**283301-**	982	93.0	91.2	0.87	98.4	7.0	534.9	2.3	2.5	1.485	532	70
75	**315S6A**	**313101-**	990	93.5	93.3	0.86	135	7.4	723.5	2.0	2.0	3.1942	920	70
90	**315M6A**	**313301-**	990	93.8	91.9	0.86	162	7.0	868.2	2.0	2.0	3.723	1010	70
110	**315L6A**	**313501-**	990	94.3	93.6	0.87	194	6.8	1061.1	2.0	2.0	4.2564	1060	70
132	**315L6B**	**313502-**	990	94.5	93.9	0.87	232	6.7	1273.3	2.0	2.0	5.1577	1120	70
160	**355M6A**	**353301-**	990	94.7	93.9	0.89	274	6.8	1530	2.1	2.4	7.8	1360	75
200	**355M6B**	**353302-**	990	94.9	94.0	0.89	341.8	6.7	1913	2.0	2.0	9.1	1551	75
250	**355L6A**	**353501-**	990	95.1	94.2	0.89	421.6	6.7	2391	2.0	2.0	11.4	2057	75
750 r/min = 8 poles							**400V 50Hz**		**Basic design**					
0.18	**80M8A**	**084301-**	700	51.0	50.2	0.60	0.85	3.3	2.46	1.8	1.9	0.00111	16	42
0.25	**80M8B**	**084302-**	700	54.5	53.3	0.60	1.11	3.6	3.41	1.8	1.9	0.00326	17	42
0.37	**90S8A**	**094101-**	700	62.5	62.1	0.605	1.42	4.4	5.05	1.8	1.9	0.00541	21	46
0.55	**90L8A**	**094501-**	700	63.5	63.4	0.605	2.07	4.7	7.50	1.8	2.0	0.00756	24	46
0.75	**100L8A**	**104501-**	700	70.0	70.1	0.64	2.42	5.0	10.23	1.8	2.0	0.00971	31	53
1.1	**100L8B**	**104502-**	700	71.5	70.3	0.646	3.45	5.0	15.01	1.8	2.0	0.01186	34	53
1.5	**112M8A**	**114301-**	700	75.0	75.4	0.675	4.27	5.0	20.46	1.8	2.0	0.01559	42	55
2.2	**132S8A**	**134101-**	710	81.0	81.8	0.70	5.60	5.5	29.59	1.8	2.0	0.03625	56	55
3	**132M8A**	**134301-**	710	81.0	81.4	0.75	7.13	5.5	40.35	1.8	2.0	0.04141	64	56
4	**160M8A**	**164301-**	720	84.0	84.0	0.73	9.42	5.5	53.06	2.1	2.5	0.0676	105	58
5.5	**160M8B**	**164302-**	720	85.5	85.7	0.74	12.55	5.5	72.95	2.1	2.5	0.09524	125	58
7.5	**160L8A**	**164501-**	720	86.5	85.9	0.74	16.91	5.5	99.5	2.1	2.5	0.12122	142	58
11	**180L8A**	**184501-**	730	87.7	87.0	0.77	23.51	5.4	143.9	2.0	2.8	0.23645	176	61
15	**200L8A**	**204501-**	730	89.0	89.4	0.76	32.01	5.5	196.2	2.3	2.8	0.37103	235	63
18.5	**225S8A**	**224101-**	740	90.0	89.2	0.75	39.56	5.5	238.8	2.1	2.8	0.53287	290	65
22	**225M8A**	**224301-**	740	90.5	89.2	0.75	46.78	6.0	283.9	2.0	2.8	0.65825	302	65
30	**250M8A**	**254301-**	740	91.3	90.2	0.79	60	6.5	387.2	2.3	2.6	0.975	392	67
37	**280S8A**	**284101-**	740	91.8	91.7	0.79	74.2	6.0	477.5	2.1	2.6	1.25	488	68
45	**280M8A**	**284301-**	740	92.4	91.1	0.79	89.5	6.0	580.7	2.1	2.7	1.485	548	68
55	**315S8A**	**314101-**	740	92.8	91.6	0.82	105	6.6	709.8	1.8	2.0	3.6842	930	65
75	**315M8A**	**314301-**	740	93.0	92.0	0.82	143	7.0	967.9	1.8	2.0	4.9591	1010	68
90	**315L8A**	**314501-**	740	93.8	93.3	0.82	170	6.6	1161.5	1.8	2.0	5.8205	1070	68
110	**315L8B**	**314502-**	740	94.0	92.4	0.82	204	6.4	1419.6	1.8	2.0	6.7537	1140	68
132	**355M8A**	**354301-**	740	94.3	93.89	0.815	248	6.2	1704	1.8	2.0	8.6	1424	71
160	**355M8B**	**354302-**	740	94.5	94.13	0.82	298	6.2	2065	1.8	2.0	10.01	1578	71
200	**355L8A**	**354501-**	740	94.7	94.53	0.82	372	6.2	2581	1.8	2.0	12.5	2121	71

Dimension drawing

Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6
Flange-mounted, mounting designation IM B5, IM V1, IM V3
Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

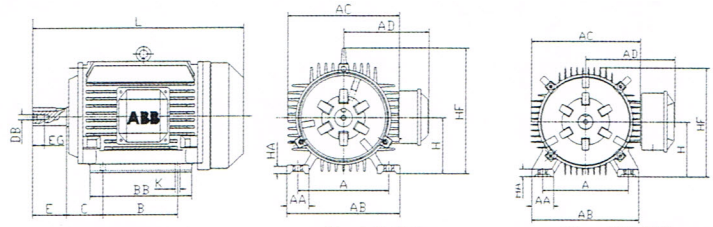
Cast iron motor
Type M2QA71-355

three phase motor, foot mounted, terminal box top-mounted



Size 71-132 Size 160-355

three phase motor, foot mounted, terminal box on right hand side (on request)



Size 71-132 Size 160-355

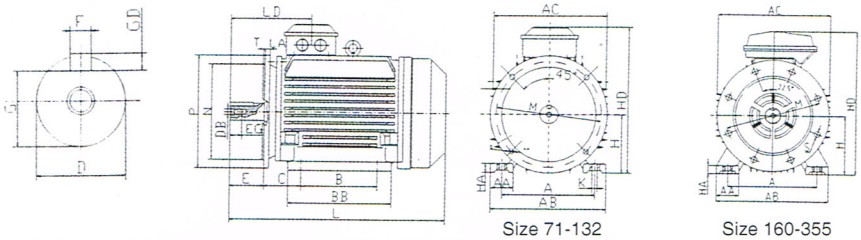
Type M2QA	Poles	A	AA	AB	AC	B	BB	C	D	E	F	G	GD	DB	EG
71M	2-6	112	30	145	145	90	110	45	14-j6	30	5	11	5	M5	12.5
80M	2-8	125	35	160	165	100	135	50	19-j6	40	6	15.5	6	M6	16
90S	2-8	140	35	175	180	100	140	56	24-j6	50	8	20	7	M8	19
90L	2-8	140	35	175	180	125	165	56	24-j6	50	8	20	7	M8	19
100L	2-8	160	40	200	205	140	180	63	28-j6	60	8	24	7	M10	22
112M	2-8	190	50	235	225	140	190	70	28-j6	60	8	24	7	M10	22
132S	2-8	216	55	270	265	140	205	89	38-k6	80	10	33	8	M12	28
132M	2-8	216	55	270	265	178	240	89	38-k6	80	10	33	8	M12	28
160M	2-8	254	60	325	330	210	265	108	42-k6	110	12	37	8	M16	36
160L	2-8	254	60	325	330	254	310	108	42-k6	110	12	37	8	M16	36
180M	2-4	279	70	350	355	241	315	121	48-k6	110	14	42.5	9	M16	36
180L	4-8	279	70	355	355	279	350	121	48-k6	110	14	42.5	9	M16	36
200L	2-8	318	70	390	395	305	380	133	55-m6	110	16	49	10	M20	39
225S	4-8	356	75	435	440	286	380	149	60-m6	140	18	53	11	M20	39
225M	2	356	75	435	450	311	405	149	55-m6	110	16	49	10	M20	39
225M	4-8	356	75	435	450	311	405	149	60-m6	140	18	53	11	M20	39
250M	2	406	80	490	515	349	455	168	60-m6	140	18	53	11	M20	39
250M	4-8	406	80	490	515	349	455	168	65-m6	140	18	58	11	M20	39
280S	2	457	85	555	585	368	490	190	65-m6	140	18	58	11	M20	39
280S	4-8	457	85	555	585	368	490	190	75-m6	140	20	67.5	12	M20	39
280M	2	457	85	555	585	419	540	190	65-m6	140	18	58	11	M20	39
280M	4-8	457	85	555	585	419	540	190	75-m6	140	20	67.5	12	M20	39
315S	2	508	120	640	630	406	575	216	65-m6	140	18	58	11	M20	42
315S	4-8	508	120	640	630	406	575	216	80-m6	170	22	71	14	M20	42
315M	2	508	120	640	630	457	685	216	65-m6	140	18	58	11	M20	42
315M	4-8	508	120	640	630	457	685	216	80-m6	170	22	71	14	M20	42
315L	2	508	120	640	630	508	685	216	65-m6	140	18	58	11	M20	42
315L	4-8	508	120	640	630	508	685	216	80-m6	170	22	71	14	M20	42
355M	2	610	120	730	710	560	750	250	70-m6	140	20	62.5	12	M20	42
355M	4-8	610	120	730	710	560	750	250	100-m6	210	28	90	16	M24	47
355L	2	610	120	730	710	630	750	250	70-m6	140	20	62.5	12	M20	42
355L	4-8	610	120	730	710	630	750	250	100-m6	210	28	90	16	M24	47

Dimension drawing

Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6
Flange-mounted, mounting designation IM B5, IM V1, IM V3
Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

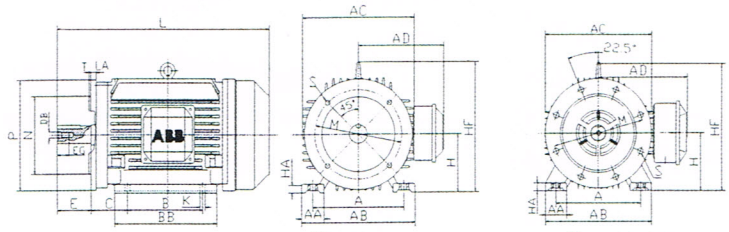
Cast iron motor
Type M2QA71-355

three phase motor, foot-and flange-mounted, terminal box top-mounted



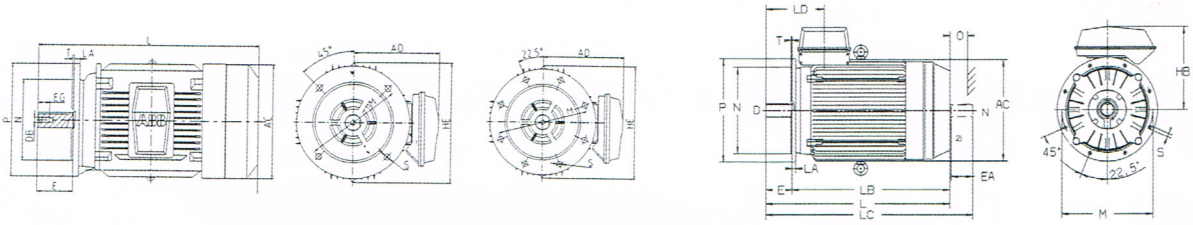
Size 71-132 Size 160-355

three phase motor, foot-and flange-mounted, terminal box mounted on right hand side (on request)



Size 71-132 Size 160-355

three phase motor, flange-mounted



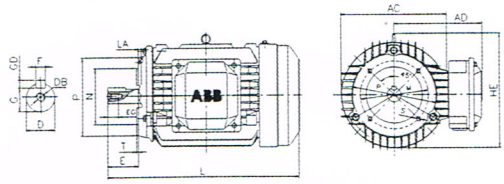
Size 71-200 Size 225-280 Size 315-355

Type M2QA	Poles	H	HA	HD	HF	K	L	LD	AD	LA	M	N	P	S	T	HE
71M	2-6	71	10	200	---	7	255	100	120	9	130	110	160	4-10	3.5	165
80M	2-8	80	12	255	170	10	285	116	145	9	165	130	200	4-12	3.5	200
90S	2-8	90	12	240	185	10	310	128	150	10	165	130	200	4-12	3.5	200
90L	2-8	90	12	240	185	10	335	128	150	10	165	130	200	4-12	3.5	200
100L	2-8	100	14	275	245	12	380	138	175	11	215	180	250	4-15	4	270
112M	2-8	112	15	290	265	12	395	144	185	11	215	180	250	4-15	4	278
132S	2-8	132	18	335	300	12	465	169	205	12	265	230	300	4-15	4	320
132M	2-8	132	18	335	300	12	505	169	205	12	265	230	300	4-15	4	320
160M	2-8	160	22	415	380	15	600	250	255	15	300	250	350	4-19	5	400
160L	2-8	160	22	415	380	15	645	250	255	15	300	250	350	4-19	5	400
180M	2-4	180	22	450	420	15	670	270	270	18	300	250	350	4-19	5	420
180L	4-8	180	22	450	420	15	710	270	270	18	300	250	350	4-19	5	420
200L	2-8	200	25	510	470	19	770	285	305	20	350	300	400	4-19	5	470
225S	4-8	225	28	560	520	19	820	340	335	20	400	350	450	8-19	5	520
225M	2	225	28	560	520	19	815	310	335	20	400	350	450	8-19	5	520
225M	4-8	225	28	560	520	19	840	340	335	20	400	350	450	8-19	5	520
250M	2	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
250M	4-8	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
280S	2	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280S	4-8	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280M	2	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
280M	4-8	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
315S	2	315	45	870	---	28	1190	400	555	24	600	550	660	8-24	6	905
315S	4-8	315	45	870	---	28	1220	430	555	24	600	550	660	8-24	6	905
315M	2	315	45	870	---	28	1300	400	555	24	600	550	660	8-24	6	905
315M	4-8	315	45	870	---	28	1330	430	555	24	600	550	660	8-24	6	905
315L	2	315	45	870	---	28	1300	400	555	24	600	550	660	8-24	6	905
315L	4-8	315	45	870	---	28	1330	430	555	24	600	550	660	8-24	6	905
355M	2	355	52	1010	---	35	1495	424	655	25	740	680	800	8-24	6	1010
355M	4-8	355	52	1010	---	35	1565	494	655	25	740	680	800	8-24	6	1010
355L	2	355	52	1010	---	35	1495	424	655	25	740	680	800	8-24	6	1010
355L	4-8	355	52	1010	---	35	1565	494	655	25	740	680	800	8-24	6	1010

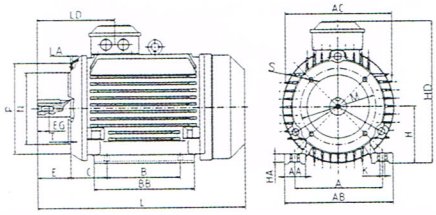
Dimension drawing

Flange-mounted; IM B14, IM V18, IM V19
Foot-and flange-mounted; IM B34

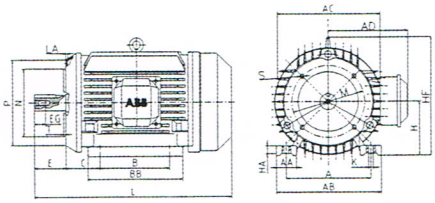
flange-mounted motor, small flange IM B14 (on request)



terminal box top-mounted IM B34 (on request)



terminal box side-mounted IM B34 (on request)



Type M2QA	Pole	A	AA	AB	AC	B	BB	C	D	E	F	G	GD	DB	EG	H	HA	HD	K	L	LD	AD	LA	T	HE	HF
71M	2-6	112	30	145	145	90	120	45	14	30	5	11	5	M5	12.5	71	10	200	7	255	100	120	9	3.5	145	-
80M	2-8	125	35	165	165	100	135	50	19	40	6	15.5	6	M6	16	80	12	225	10	285	116	145	9	3.5	200	185
90S	2-8	140	35	175	180	100	140	56	24	50	8	20	7	M8	19	90	12	240	10	310	128	150	10	3.5	200	195
90L	2-8	140	35	175	180	125	165	56	24	50	8	20	7	M8	19	90	12	240	10	335	128	150	10	3.5	200	195
100L	2-8	160	40	200	205	140	180	63	28	60	8	24	7	M10	22	100	14	275	12	380	138	175	11	3.5	270	245
112M	2-8	190	50	235	225	140	190	70	28	60	8	24	7	M10	22	112	15	290	12	395	144	185	11	3.5	278	265
132S	2-8	216	55	270	265	140	205	89	38	80	10	33	8	M12	28	132	18	335	12	465	169	205	15	3.5	320	300
132M	2-8	216	55	270	265	178	240	89	38	80	10	33	8	M12	28	132	18	335	12	505	169	205	15	3.5	320	300
160M	2-8	254	60	325	330	210	265	108	42	110	12	37	8	M16	36	160	22	415	15	600	250	255	20	4	400	380
160L	2-8	254	60	325	330	254	310	108	42	110	12	37	8	M16	36	160	22	415	15	645	250	255	20	4	400	380

Type M2QA	Pole	Size	P	M	N	S
71M	2-6	C105	105	85	70	M6
71M	2-6	C140	140	115	95	M6
80M	2-8	C120	120	100	80	M6
80M	2-8	C160	160	130	110	M8
90S	2-8	C140	140	115	95	M8
90S	2-8	C160	160	130	110	M8
90L	2-8	C140	140	115	95	M8
90L	2-8	C160	160	130	110	M8
100L	2-8	C160	160	130	110	M8
100L	2-8	C200	200	165	130	M10
112M	2-8	C160	160	130	110	M8
112M	2-8	C200	200	165	130	M10
132S	2-8	C200	200	165	130	M10
132M	2-8	C200	200	165	130	M10
160M	2-8	C250	250	215	180	M12
160L	2-8	C250	250	215	180	M12

Variant codes

Code*)	Variant	Motor size 71-80	90-100	112-132	160-225	250-355
	Balancing					
052	Balancing to grade R (ISO 02373)	M	M	M	M	M
426	Half key balancing	S	S	S	S	S
	Bearing and lubrication					
037	Roller bearing at D-end	R	R	R	R	R
039	Cold resistant grease	M	M	M	M	M
041	Bearings regreasable via grease nipples frame size 160-355 as standard	-	-	-	S	S
	Branch standard designs					
178	Stainless steel/acid proof bolts	R	R	R	R	R
785	Reinforced tropicalisation	R	R	R	R	R
	Cooling system					
044	Unidirectional fan, clockwise seen from D-end	-	-	-	R	R
045	Unidirectional fan, counter clockwise seen from D-end	-	-	-	R	R
068	Aluminium fan	M	M	M	M	M
075	Cooling method IC418(without fan)	P	P	P	P	P
	Drain holes					
066	Modified drain hole position (for specified IM xxxx)	M	M	M	M	M
076	Drain hole with plugs	M	M	M	M	M
	Earthing bolt					
067	External earthing bolt	M	M	M	M	M
	Mounting arrangements					
008	IM2101 foot/flange mounted, IEC flange, from IM1001(B34 from B3)	M	M	M	-	-
009	IM2001 foot/flange mounted, IEC flange, from IM1001(B35 from B3)	M	M	M	M	M
047	IM3601 flange mounted, IEC flange, from IM3001(B14 from B5)	M	M	M	M	M
090	(IM2101) foot/flange mounted, DIN C-flange, from IM1001(B34 from B3)	M	M	M	M	M
091	(IM2001) foot/flange mounted, DIN A-flange, from IM1001(B35 from B3)	M	M	M	M	M
	Painting					
114	Special paint colour, standard grade	M	M	M	M	M
	Protection					
005	Protective roof, vertical motor, shaft down	M	M	M	M	M
403	Degree of protection IP56	M	M	M	M	M
	Rating & instruction plates					
002	Restamping voltage, frequency and output, continuons duty	M	M	M	M	M
003	Individual serial number	S	S	S	S	S
013	Restamping to output for class F temperature rise	M	M	M	M	M
095	Restamping output (maintained voltage, frequency) intermittent duty	M	M	M	M	M
098	Stainless rating plate	S	S	S	S	S
138	Mounting of customer plate	M	M	M	M	M
150	Instruction plates and maintenance instructions in non-standard language	M	M	M	M	M
161	Additional rating plate delivered loose	M	M	M	M	M
	Stator winding temperature sensors					
032	Bimetal detector, break type, in stator winding	M	M	M	M	M
033	PTC-thermistor,150°C, in stator winding	M	M	M	S	S
034	PT100 resistance element, in stator winding	M	M	M	M	M
121	Bimetal detector, break type(NNC), (3 in seies), 130°C, in stator winding	M	M	M	M	M
122	Bimetal detector, break type(NNC), (3 in seies), 150°C, in stator winding	M	M	M	M	M
123	Bimetal detector, break type(NNC), (3 in seies), 170°C, in stator winding	M	M	M	M	M
321	Bimetal detectors, closing type(NO), (3 in parallel), 130°C, in stator winding	M	M	M	M	M
322	Bimetal detectors, closing type(NO), (3 in parallel), 150°C, in stator winding	M	M	M	M	M
322	Bimetal detectors, closing type(NO), (3 in parallel), 170°C, in stator winding	M	M	M	M	M
435	PTC-thermistors (3 in series), 130°C, in stator winding	M	M	M	M	M
436	PTC-thermistors (3 in series), 150°C, in stator winding	M	M	M	M	M
437	PTC-thermistors (3 in series), 170°C, in stator winding	M	M	M	M	M
439	PTC-thermistors (2x3 in series), 150°C, in stator winding	M	M	M	M	M
441	PTC-thermistors (3 in series 130°C & 3 in series 150°C, in stator winding	M	M	M	M	M
442	PTC-thermistors (3 in series 150°C & 3 in series 170°C, in stator winding	M	M	M	M	M
	Terminal box					
015	Δ connection in terminal box (reconnection from Y)	M	M	M	M	M
017	Y connection in terminal box (reconnection from Δ)	M	M	M	M	M
468	Non-standard cable entry direction (please state direction)	M	M	M	M	M
469	Axial cable entry direction	S	S	S	M	M
	Testing					
145	Type test report from test of identical motor	M	M	M	M	M
148	Routine test report (only 400V)	S	S	S	S	S

*) Certain variant codes cannot be used together
R = On request
S = Included as standard

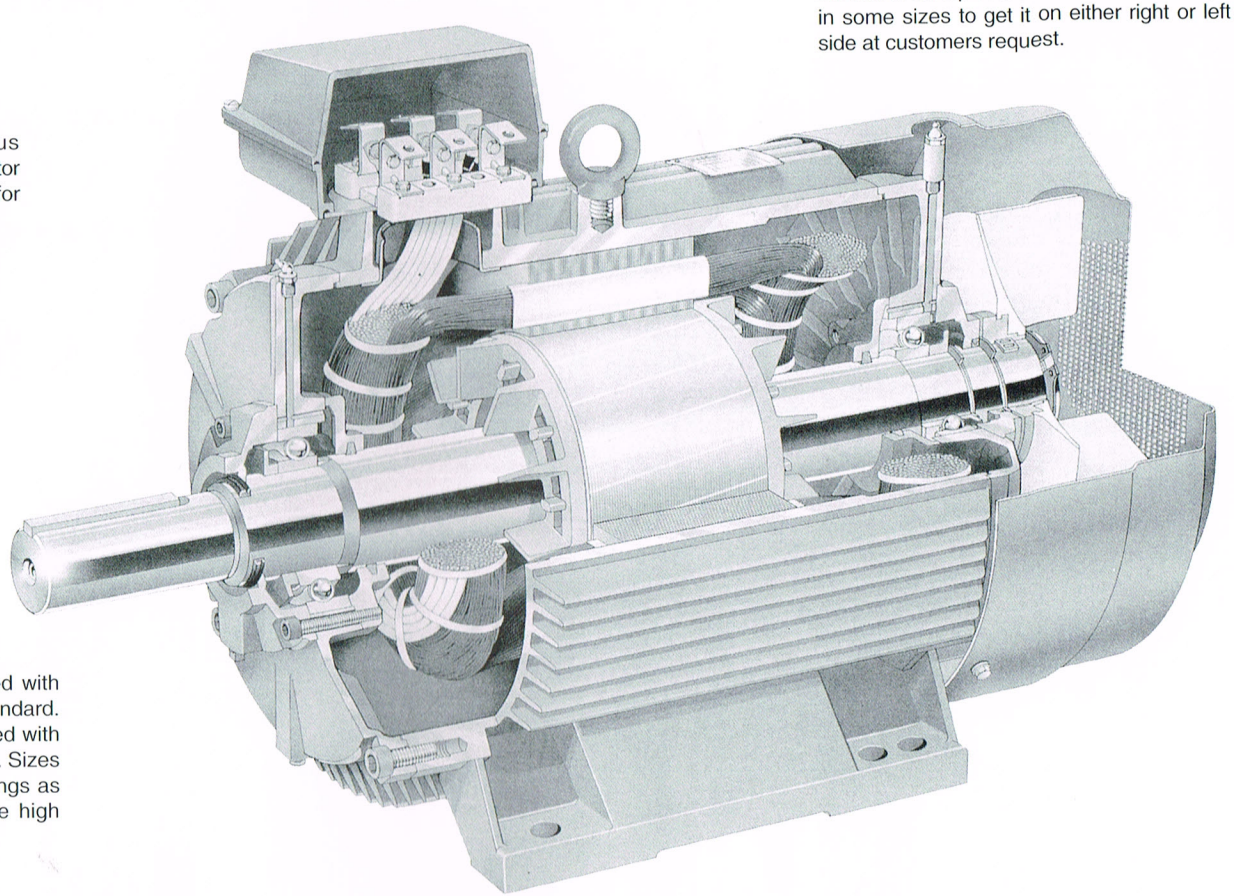
M = Modification of stocked motor or during new production
P = New production only
- = Not applicable

M2000 Cast iron motors - totally enclosed squirrel cage three phase motors

Lubrication
Motor sizes 71-225 are fitted with bearings that are regreased for life. For size 250-355 are equipped with bearing that are regreasable via grease nipples.

Terminal box
The spacious terminal box of cast iron makes the motor quick and easy to connect. The terminal box of motor sizes 71-132 can be turned 4x90 degrees and for sizes 160-355 it is possible to turn the terminal box 2x180 degrees. As standard the terminal box is on top of the motor but it is also possible in some sizes to get it on either right or left hand side at customers request.

Insulation
Phase insulation and generous electrical dimensioning give the motor a high overload capacity. (Suitable for frequency converter drive)



Rotor winding
The rotor winding is made of pressure diecast aluminium, a design that provides high starting capacity and low noise level.

Endshields, flanges
The endshield and different variants of flanges are of cast iron.

Low noise level
The high efficiency of the motor means that a smaller, quieter fan can be used.

Bearings
The motor sizes 71-132 are fitted with enclosed DDU C3 bearings as standard. The frame sizes 160-225 are fitted with enclosed 2Z bearing as standard. Sizes 250-355 have regreasable bearings as standard. Modern design secure high load capacity run.

Corrosion protection
Effective corrossion protection means that the motor can be used in all environments.

Stator
The stator is made of cast iron, including feet, which make the motor mechanically very strong and robust. Integrally cast iron feet allow a very rigid mounting and minimal vibration.

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www.abb.com/motors

Low Voltage Motors

Manufacturing sites (*) and some of the larger sales companies.

Australia
ABB Australia Pty Ltd
601 Blackburn Road
Notting Hill VIC 3168
Tel: +61 (0) 8544 0000
Fax: +61 (0) 8544 0001

Austria
ABB AG
Clemens Holzmeisterstrasse 4
A-1109 Wien
Tel: +43 (0) 1 601 090
Fax: +43 (0) 1 601 09 8305

Belgium
Asea Brown Boveri S.A.-N.V.
Hoge Wei 27
BE-1930 Zaventem
Tel: +32 (0) 2 718 6311
Fax: +32 (0) 2 718 6657

Canada
ABB Inc., BA Electrical Machines
10300 Henri-Bourassa Blvd, West,
Saint-Laurent, Quebec
Canada H4S 1N6
Tel: +1 514 832-6583
Fax: +1 514 332-0609

China*
ABB Shanghai Motors Co., Ltd.
88 Tianning Road
Minhang(Economical and
Technological Development Zone)
200245 Shanghai
Tel: +86 21 5472 3133
Fax: +86 21 5472 5025

Chile
Asea Brown Boveri S.A.
P.O.Box 581-3
Santiago
Tel: +56 (0) 2 5447 100
Fax: +56 (0) 2 5447 405

Denmark
ABB A/S
Automation Products
Emil Neckelmanns Vej 14
DK-5220 Odense SØ
Tel: +45 65 47 70 70
Fax: +45 65 47 77 13

Finland*
ABB Oy
Motors
P.O.Box 633
FI-65101 Vaasa
Tel: +358 (0) 10 22 11
Fax: +358 (0) 10 22 47372

France
ABB Entrelec
ZA La Boisse BP 90145
300 Rue des Prés-Seigneurs
FR-01124 Montluel Cedex
Tel: +33 4 37 40 40 00
Fax: +33 4 37 40 40 72

Germany
ABB Automation Products GmbH
Motors & Drives
Wallstaedter Strasse 59
DE-68526 Ladenburg
Tel: +49 (0) 6203 717 717
Fax: + 49 (0) 6203 717 600

Hong Kong
ABB (Hong Kong) Ltd.
Tai Po Industrial Estate,
3 Dai Hei Street,
Tai Po, New Territories,
Hong Kong
Tel: +852 2929 3838
Fax: +852 2929 3505

India*
ABB Ltd.
32, Industrial Area, N.I.T
Faridabad 121 001
Tel: +91 (0) 129 502 3001
Fax: +91 (0) 129 502 3006

Indonesia
PT. ABB Sakti Industri
JL. Gajah Tunggal Km.1
Jatiuwung, Tangerang 15136
Banten, Indonesia
Tel: + 62 21 590 9955
Fax: + 62 21 590 0115 - 6

Ireland
Asea Brown Boveri Ltd
Components Division
Belgard Road
Tallaght, Dublin 24
Tel: +353 (0) 1 405 7300
Fax: +353 (0) 1 405 7327

Italy*
ABB SACE SpA
LV Motors
Via dell' Industria 18
IT-20010 Vittuone, Milano
Tel: +39 02 90341
Fax: +39 02 9034 7289

Japan
ABB K.K.
26-1 Cerulean Tower
Sakuragaoka-cho, Shibuya-ku
Tokyo 150-8512
Tel: +81 (0) 3 578 46251
Fax: +81 (0) 3 578 46260

Korea
ABB Korea Ltd.
7-9fl, Oksan Bldg., 157-33
Sungsung-dong, Kangnam-ku Seoul
Tel: +82 2 528 2329
Fax: +82 2 528 2338

Malaysia
ABB Malaysia Sdn. Bhd.
Lot 608, Jalan SS 13/1K
47500 Subang Jaya, Selangor
Tel: +60 3 5628 4888
Fax: +60 3 5631 2926

Mexico
ABB México, S.A. de C.V.
Apartado Postal 111
CP 54000 Tlalnepantla
Edo. de México, México
Tel: +52 5 328 1400
Fax: +52 5 390 3720

The Netherlands
ABB B.V.
Dept. LV motors (APP2R)
P.O.Box 301
NL-3000 AH Rotterdam
Tel: +31 (0)10 4078 879
Fax: +31 (0)10 4078 345

Norway
ABB AS
P.O.Box 154 Vollebekk
NO-0520 Oslo
Tel: +47 22 872 000
Fax: +47 22 872 541

Russia
ABB Industrial & Building
Systems Ltd.
Business Centre "Krugozor"
Obrucheva 30/1, Building 2
Moscow 117861
Tel: +7 495 960 2200, 956 93 93
Fax: +7 495 960 2209, 230 63 46

Singapore
ABB Industry Pte Ltd
2 Ayer Rajah Crescent
Singapore 139935
Tel: +65 6776 5711
Fax: +65 6778 0222

Spain*
Asea Brown Boveri S.A.
Automation Products -
Fábrica Motores
P.O.Box 81
ES-08200 Sabadell
Tel: +34 93 728 8500
Fax: +34 93 728 8741

Sweden*
ABB AB
LV Motors
SE-721 70 Västerås
Tel: +46 (0) 21 329 000
Fax: +46 (0) 21 329 140

Switzerland
ABB Schweiz AG
Normelec/CMC Components
Motors&Drives
Badenerstrasse 790
Postfach
CH-8048 Zürich
Tel: +41 (0) 58 586 0000
Fax: +41 (0) 58 586 0603

Taiwan
ABB Ltd.
6F, No. 126, Nanking East Road,
Section 4i
Taipei, 105 Taiwan, R.O.C.
Tel: +886 (0) 2 2577 6090
Fax: +886 (0) 2 2577 9467

Thailand
ABB Limited (Thailand)
161/1 SG Tower,
Soi Mahadlekluang 3,
Rajdamri, Bangkok 10330
Tel: +66 2 665 1000
Fax: +66 2 665 1042

The United Kingdom
ABB Ltd
Drives, Motors and Machines
Daresbury Park
Daresbury, Warrington
Cheshire, WA4 4BT
Tel: +44 (0) 1925 741 111
Fax: +44 (0) 1925 741 212

USA
ABB Inc.
Low Voltage Motors
16250 W. Glendale Drive
New Berlin, WI 53151
Tel: +1 262 785 3200
Fax: +1 262 780 8888

Venezuela
Asea Brown Boveri S.A.
P.O.Box 6649
Carmelitas,
Caracas 1010A
Tel: +58 (0) 2 238 2422
Fax: +58 (0) 2 239 6383

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